



per 07/2025

# KORODUR HB 5

mineral bonding compound

## DESCRIPTION

KORODUR HB 5 is a mineral, synthetic-modified, ready to use bonding compound for the full bond of cementitious screeds of all grades, including KORODUR hard aggregate screeds, on set concrete.

## APPLICATION

For the production of bonded screeds, e.g. KORODUR or NEODUR industrial, decorative and other screeds on set concrete. Especially suitable in combination with the KORODUR-KOROTAN industrial flooring system (see data sheet). Insensitive against underground moisture. For indoor and outdoor use.

## PROPERTIES

- mineral
- coloured for visual control
- reliable, durable
- water-resistant, suitable in wet rooms
- chloride-free
- physiological and ecological harmless
- optimal bond
- vapor-diffusible
- synthetic-modified

## TECHNICAL DATA

<b>Colour</b>	red-brown (standard); grey and white
<b>Temperature processing, ambient and sub-base temperature</b>	$\geq 5^{\circ}\text{C}$
<b>Water addition</b>	approx. 5,5 l/25 kg bag
<b>Material consumption</b>	approx. 2,0 kg/m <sup>2</sup>
depending on the surface structure and absorbcency of the sub-base	

## PROCESSING

### Sub-base

Prepare the base concrete (minimum grade C25/30, surface bond strength  $\geq 1,5 \text{ N/mm}^2$ ) e.g. by milling and shot peening. For full bond, the surface must be crack-free, level, free from loose particles and fine mortar laitance, rough and open-pore. The requirements of DIN 18365 and DIN 18560 apply. The flatness should comply with DIN 18202, table 3, line 3. Thorough pre-wetting of the base concrete one day prior to the application, avoiding formation of puddles.

### Processing

Mix KORODUR HB 5 with the specified quantity of water in a low-speed stirrer for minimum 2 - 3 minutes until a soft slurry forms. Do not apply too watery material. Distribute the ready mixed bonding compound on the prepared sub-base (the pre-wet base concrete must be matt-damp). Brush on with hard street broom approx. 1 - 2 mm thick. Take care that no colour fading / overwatering occurs.

Apply the screed immediately on the still fresh bonding compound KORODUR HB 5, to prevent premature drying out of the bonding compound.

## JOINTS

Joints in the sub-base have to be taken over. The bonded screed has to be separated from uprising masonry (walls, columns etc.).

## SUPPLY

25 kg special paper packaging

## STORAGE

Dry, like cement. Shelf-life approx. 12 months.

**HINTS:** This product contains cement and has an alkaline reaction with moisture/water. Therefore protect skin and eyes. In case of contact with eyes, consult a doctor. The specifications provided in this data sheet for application and processing are based on tests carried out by KORODUR under ideal conditions in the laboratory and acc. to the relevant technical regulations. Therefore, the indicated data don't represent directions for application or a quality agreement in the meaning of § 434 (1) BGB, no regulation in the meaning of § 434 (2) sentence 2 BGB (German Civil Code) and no guarantee for practical application. Due to the differing conditions on site, preliminary own tests and suitability checks are required before application. Please consider the currently valid product information as well as the relevant safety data sheet acc. to Regulation (EC) No. 1907/2006 in the latest version – also published on the internet: [www.korodur.de](http://www.korodur.de).



Certified  
quality management system  
DIN EN ISO 9001:2015



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