

## INDUSTRIAL FLOOR world-wide approved



Tender Specifications s	creed works acc. to DIN 1835	3			
One layer, self-leveling NEODUR Level screed in composite on base concrete / screed					
project name: project number:					
☐ NEODUR Level	quality: CT-C40-F8-AR0,5	layer thickness 4 to 30 mm			

item	performance / product	per unit €/m²	total €	
	■ Pre-treatment of the base concrete by shot peening or similar, pressure rinsing and aspiration. The sub-base must meet the requirements of DIN 18365 and DIN 18560 part 3, line 4.1 (bond strength 1,5 N/mm²). Joints in the sub-base have to be taken over in the topping layer.			
	<ul> <li>■ Primer:</li> <li>□ KORODUR PC to be applied one day prior to the installation and directly before the installation of the NEODUR Level on to the prepared, matt-damp concrete surface, using roller, brush, broom or rubber squeegee. Formation of puddles to be avoided. Depending on the suction property of the sub-base the KORODUR PC is diluted with water in the ratio 1 : 1 up to 1 : 3. Manufacturer's instructions to be observed.</li> <li>Consumption: depending on the suction property of sub-base approx. 50 - 200 g/m².</li> </ul>			
	■ NEODUR Level  (layer thickness from 4 to 30 mm)  mm thick application in flowable consistency – slump acc. to DIN EN 12706  of 12 - 13 cm (measuring tube with d = 30 mm and h = 50 mm) on the primer and spreading over the surface using rake and, in case, aeration using spiked roller. Processing temperature min. + 10 °C. Manufacturer's instructions to be observed.			
	☐ Mixing and pouring using qualified pan type mixer (e. g. Collomix-LevMix).  Do not use mixing equipment that entraps lots of air.			
	☐ Mixing and pouring mechanically using qualified mortar pump (e.g. m-tec Duo Mix 2000).			
	Consumption: approx. 1,7 kg per m², per mm layer thickness  Hint:			
	The method of surface treatment is decisive for the optical appearance.			
	■ First maintenance treatment  The NEODUR Level surface, if required, can be maintenance-treated approx. 48 hours after the installation.  Before, thorough cleaning of the surface is required. Clean /polish surface with red Twister pad. Then wet/fine clean with scrubber machine and red standard cleaning pad. After total drying of the floor, carry out the first maintenance treatment e.g. with OBTEGO P-3 and R-400 – refer to the relevant product data sheets.			