



Status 11/2021

## NEODUR HE 60 rapid

**mineral, dimensionally stable, highly wear resistant fast-setting screed with hard aggregates acc. to DIN 1100 for topping concrete floors for heavy-duty stress**

### DESCRIPTION

NEODUR HE 60 rapid is a ready to use cementitious fast-setting screed on the basis of KORODUR hard aggregates acc. to DIN 1100 (groups A, M and KS) in the following qualities

- NEODUR HE 60 rapid: on the basis of KORODUR VS 0/5
- NEODUR HE 60 rapid SVS 3: on the basis of KORODUR WH-special
- NEODUR HE 60 rapid SVS 1,5: on the basis of KORODUR Diamond Concrete
- NEODUR HE 60 rapid metallic: on the basis of KORODUR WH-metallic

Processing in one layer as bonded screed on set base concrete, for heaviest stress.

### APPLICATION

For the production and repair of quickly usable bonded screeds, with increased wear resistance, as industrial floors for heaviest stress, e.g. car parks, industrial halls, assembly halls, aircraft hangars, workshops, high-bay warehouses and other industrial areas subjected to most severe stress. Indoors and outdoors.

### SUSTAINABLE CONSTRUCTION

The use of NEODUR HE 60 rapid increases the energy and resource efficiency and conserves natural resources. A hard aggregate industrial floor has an outstanding durability. The service life of a hard aggregate industrial floor is many times longer than that of a pure concrete floor or alternative industrial flooring systems. For further information contact KORODUR.

### PROPERTIES

- fast-drying and shortened construction time
- dimensionally stable
- fast- and crack-free setting
- quickly usable and ready for covering
- highly wear resistant also under heaviest stress
- high surface density, resistant to gasoline, mineral oil, solvents
- forklift resistant
- water-resistant, suitable in wet areas
- anti-skid, non-slip
- frost and de-icer resistant (in combination with KOROMINERAL Li+)
- electrostatically non-chargeable
- physiological and ecological harmless
- pumpable
- consistent quality ensured by quality assurance acc. to DIN 13813

### TECHNICAL DATA

<b>Quality</b>	HE 60 rapid HE 60 rapid SVS 3 HE 60 rapid SVS 1,5 HE 60 rapid metallic	CT-C60-F8-A6 CT-C60-F8-A3 CT-C60-F8-A1,5 CT-C60-F8-A3
<b>Granulometry</b>	all qualities	0 - 5 mm
<b>Colour</b>	all qualities	cement grey
<b>Wear resistance</b> abrasive wear acc. to Böhme acc. to DIN EN 13892-3	HE 60 rapid HE 60 rapid SVS 3 HE 60 rapid SVS 1,5 HE 60 rapid metallic	≤ 6,0 cm <sup>3</sup> /50 cm <sup>2</sup> ≤ 3,0 cm <sup>3</sup> /50 cm <sup>2</sup> ≤ 1,5 cm <sup>3</sup> /50 cm <sup>2</sup> ≤ 3,0 cm <sup>3</sup> /50 cm <sup>2</sup>
<b>Compressive strength</b> [N/mm <sup>2</sup> ] after 28 days, measured on defined prisms acc. to DIN EN 13892-2	all qualities	C60
<b>Flexural strength</b> [N/mm <sup>2</sup> ] after 28 days, measured on defined prisms acc. to DIN EN 13892-2	all qualities	F 8
<b>Temperature</b> processing, ambient and sub-base temperature	all qualities	≥ 5 °C
<b>Processing time</b> depending on ambient temperature	all qualities	approx. 45 - 60 minutes

# NEODUR HE 60 rapid

<b>Water addition</b>	HE 60 rapid HE 60 rapid SVS 3 HE 60 rapid SVS 1,5 HE 60 rapid metallic	approx. 2,75 l/25 kg bag approx. 3,30 l/30 kg bag approx. 3,30 l/30 kg bag approx. 4,40 l/40 kg bag
<b>Residual moisture</b> CM-measuring after installation	all qualities	after 24 hours approx. 5,9 % after 3 days approx. 1,9 % after 28 days approx. 1,3 %
<b>Layer thickness</b>	all qualities	10 mm and up
<b>Stress / use</b>	all qualities	foot traffic ready for use after approx. 3 hours after approx. 24 hours
<b>Material consumption</b> per m <sup>2</sup> / per mm layer thickness	HE 60 rapid HE 60 rapid SVS 3 HE 60 rapid SVS 1,5 HE 60 rapid metallic	approx. 2,1 kg/m <sup>2</sup> /mm approx. 2,1 kg/m <sup>2</sup> /mm approx. 2,2 kg/m <sup>2</sup> /mm approx. 3,5 kg/m <sup>2</sup> /mm
<b>Penetration behavior</b> At a layer thickness of ≥ 10 mm, hard aggregate screeds are classified as tight acc. to DAfStB-guideline (for example NEODUR HE 65).	all qualities	<input checked="" type="checkbox"/>
<b>AgBB</b> Health-related evaluation of emissions of volatile organic compounds from construction products acc. to DIN EN 16516.	all qualities	<input checked="" type="checkbox"/>

## PROCESSING

### Sub-base

The base concrete (minimum grade C 25/30, surface bond strength ≥ 1,5 N/mm<sup>2</sup>) must be pre-treated, e.g. milling and shot-peening. For full bond, the surface must be free from cracks, level, free from loose and brittle debris and fine mortar slurry, rough and open-pore. The demands acc. to DIN 18365 and DIN 18560 apply. The flatness should be acc. to DIN 18202, table 3, line 3. Thorough pre-wetting of the base concrete 1 day prior to the installation, avoiding formation of puddles. Application of KORODUR Bonding Compound HB 5 rapid on the matt-damp surface (see data sheet).

### Processing

Mix NEODUR HE 60 rapid with the specified quantity of water for approx. 2 - 3 minutes until a workable consistency is achieved. Apply freshly on the still moist bonding compound, strike off aligned, trowel pore-deep with disk float and smooth acc. to the specified surface texture (wing float).

## AFTER-TREATMENT

Differing temperatures may influence the setting and hardening process. NEODUR HE 60 rapid must be protected from too rapid drying out acc. to DIN EN 13670 / DIN 1045-3. For after-treatment of the NEODUR hard aggregate layer we recommend the use of our products KOROMINERAL CURE or KOROTEX (see data sheets). In case a subsequent surface modification, coating or marking is specified, the after-treatment should be carried out with foil.

## JOINTS

The joint grid must be specified by the planner. Joints in the set base concrete have to be taken over in the hard aggregate layer. The hard aggregate screed must be separated from uprising masonry (walls, columns etc.).

## SUPPLY

25 kg special paper packaging (NEODUR HE 60 rapid)  
30 kg special paper packaging (NEODUR HE 60 rapid SVS 3 and NEODUR HE 60 rapid SVS 1,5)  
40 kg special paper packaging (NEODUR HE 60 rapid metallic)  
big bag

## STORAGE

Dry, like cement. Shelf-life approx. 12 months.

**HINTS:** This product contains cement and has an alkaline reaction with moisture/water. Therefore, protect skin and eyes. In case of contact with eyes, consult a doctor. The specifications provided in this data sheet for application and processing are based on tests carried out by KORODUR under ideal conditions in the laboratory and acc. to the relevant technical regulations. Therefore, the indicated data don't represent directions for application or a quality agreement in the meaning of § 434 (1) BGB, no regulation in the meaning of § 434 (2) sentence 2 BGB (German Civil Code) and no guarantee for practical application. Due to the differing conditions on site, preliminary own tests and suitability checks are required before application. Please consider the currently valid product information as well as the relevant safety data sheet acc. to Regulation (EC) No. 1907/2006 in the latest version – also published on the internet: [www.korodur.de](http://www.korodur.de).